# Reccomended Spare/Replacement Parts for Your Machine

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|---|---|
| **Customer Name** | Quality Machine & Automation |
| **Job Number** | FC-25-23160 |
| **Part Name** | ABS Piston |

Feeding Concepts Inc.
317.773.2040
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***Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system***

| FCI Part Number | Description | Quantity on Machine Shipped | Notes |
|---|---|---|---|
| **Drive Unit Parts** | | | |
| E-0379 | E Series Vibratory Coil for Drive Unit | 2 | |
| SP-24-316 | 3/16" Springs for 24" Drive Unit | 15 | |
| #24 | Rubber Isolation Feet for Drive Unit | 4 | |
| **Hopper Parts** | | | |
| E-0185 | E Series Vibratory Coil for Hopper Driver | 1 | |
| SP-HP-18 | 1/8" Springs for Hopper Driver | 4 | |
| #27 | Rubber Isolation Feet for Hopper Driver | 4 | |
| **Inline Parts** | | | |
| E-0383 | E Series Vibratory Coil for Inline Driver | 1 | |
| SP-IN-18 | 1/8" Springs for Inline Drive | 6 | |
| SP-IN-332 | 3/32" Springs for Inline Drive | 1 | |
| **Controls and Sensors** | | | |

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|---|---|---|
| 121-000-2121 | FC-200-AB Controller for Bowl Control and Air Blow-offs | 1 |
| Q4XTBLAF300Q8 | Banner Q4X Series Sensor for Track Switches | 2 |
| Q4XTBLAF500Q8 | Banner Q4X Series Sensor for Bowl Level | 1 |
| RKT4-225/5M | Lumberg Cordset for Q4X | 3 |
| RKMV3-224/5M | Lumberg 3-Pin M8 Cordset for Valves | 2 |
| **Pneumatics** | | |
| AW30-N02E-Z-B | SMC Air Filter / Regulator | 1 |
| PCM10-125-06B | 6 Port Air Outlet Manifold | 1 |
| FCI100 | Flexible, Mountable Airjets | 4 |
| SY5120-5W0Z-N7T | SMC Solenoid Valve | 2 |